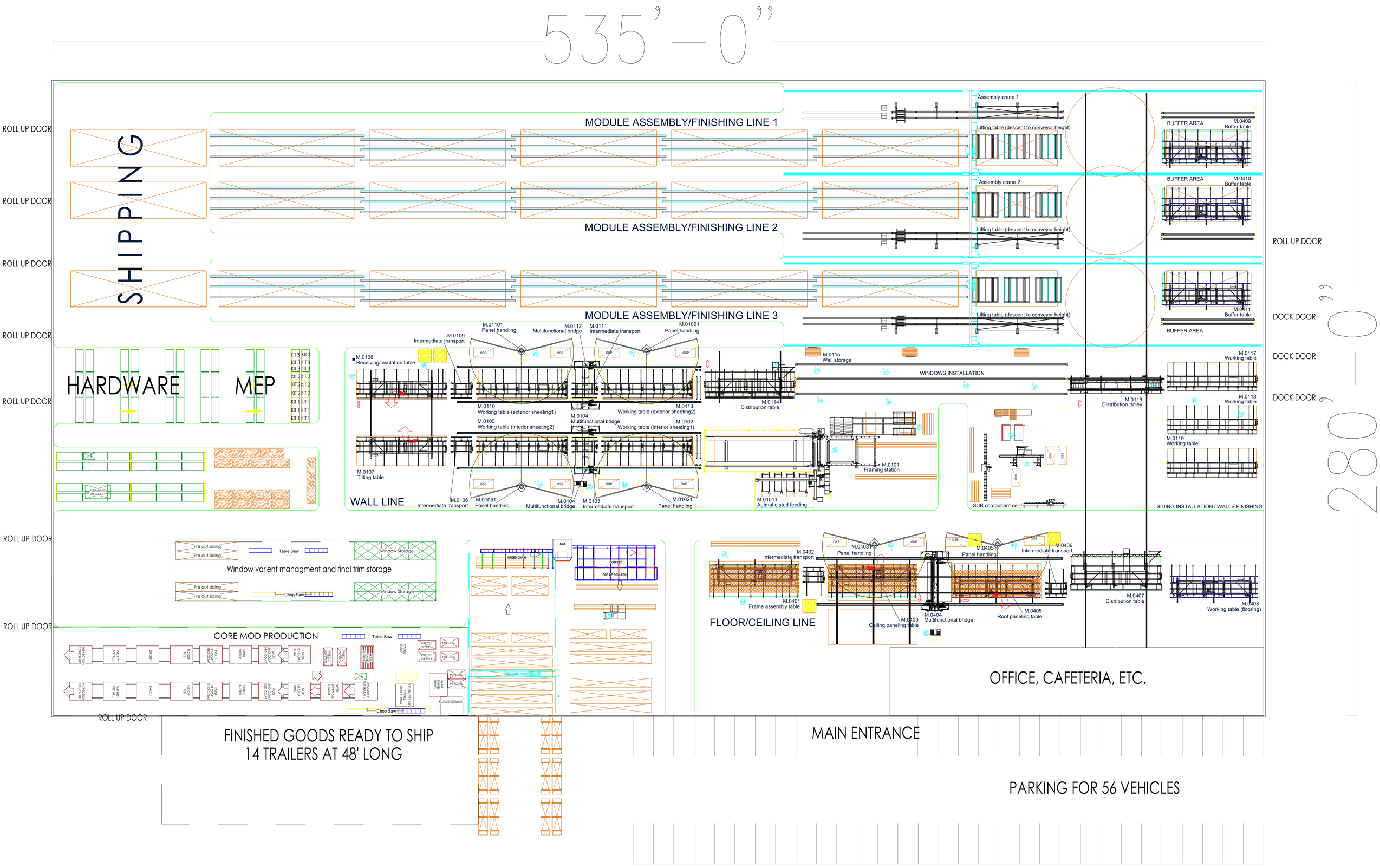

535'-0"
280'-0"
ROLL UP DOOR
SHIPPING
MODULE ASSEMBLY/FINISHING LINE 1
MODULE ASSEMBLY/FINISHING LINE 2
MODULE ASSEMBLY/FINISHING LINE 3
Assembly crane 1
Assembly crane 2
Lifting table (descent to conveyor height)
BUFFER AREA
M.0409 Buffer table
M.0410 Buffer table
M.0411 Buffer table
DOCK DOOR
HARDWARE
MEP
M.0108 Receiving/insulation table
M.0109 Intermediate transport
M.01101 Panel handling
M.0112 Multifunctional bridge
M.0111 Intermediate transport
M.01021 Panel handling
M.0110 Working table (exterior sheeting1)
M.0113 Working table (exterior sheeting2)
M.0105 Working table (interior sheeting2)
M.0104 Multifunctional bridge
M.0102 Working table (interior sheeting1)
M.0107 Tilting table
M.0106 Intermediate transport
M.01051 Panel handling
M.0104 Multifunctional bridge
M.0103 Intermediate transport
M.01021 Panel handling
WALL LINE
M.0115 Wall storage
WINDOWS INSTALLATION
M.0114 Distribution table
M.0101 Framing station
M.01011 Autmatic stud feeding
M.0116 Distribution troley
M.0117 Working table
M.0118 Working table
M.0119 Working table
SUB component cell
SIDING INSTALLATION / WALLS FINISHING
Pre cut siding
Table Saw
Window Storage
Window varient managment and final trim storage
Chop Saw
CORE MOD PRODUCTION
INFEED CHAIN
OUTFEED
POP UP ROLLERS
M.0402 Intermediate transport
M.04031 Panel handling
M.0405 Panel handling
M.0406 Intermediate transport
M.0401 Frame assembly table
M.0403 Ceiling paneling table
M.0404 Multifunctional bridge
M.0405 Roof paneling table
M.0407 Distribution table
M.0408 Working table (flooring)
FLOOR/CEILING LINE
OFFICE, CAFETERIA, ETC.
FINISHED GOODS READY TO SHIP
14 TRAILERS AT 48' LONG
MAIN ENTRANCE
PARKING FOR 56 VEHICLES